

Work Order ID 93505

93505

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Friday, November 16, 2012 10:29:23 AM

Item ID: D350-567-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Replacement Window, Large

Stop *NS2*

Start Date: 11/16/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/16/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *CMF*

Date: 12-11-16

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

*SP label only

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-023

CHG002

110

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Form 12-11-16

ix

SP 12-11-16

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Item ID: D350-567-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Large

Start Date: 11/16/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/16/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-023								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

POD 91328

12/11/16 SD

12/11/19 JG

W 211.16

Picklist Print

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Work Order ID: 93505

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 11/16/2012

Required Date: 11/16/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	172.0000	9	9			

Location

Loc Qty

Loc Code

380	124	
122452	124	
ST365	48	
120077	20	
121827	28	

2600-6
Camlock Stud

Purchased No

110 Each 594.0000

Location

Loc Qty

Loc Code

396	17	
122763	17	
ST365	577	
120077	4	
121287	32	
122441	41	
122973	200	
123150	300	

2600-LW
Camloc Retaining Washer

Purchased No

110 Each 650.0000

Location

Loc Qty

Loc Code

ST365	650	
121524	9	
122317	80	
122452	118	
122973	143	
123150	300	

12-11-16

Picklist Print

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Work Order ID: 93505

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 11/16/2012

Required Date: 11/16/2012

Start Qty: 1.00

Required Qty: 1.00

AN526G832R9

Screw

Purchased

No

110

Each

489.0000

22

22

Location

Loc Qty

Loc Code

ST345

489

118983

9

120181

21

121556

4

122814

155

123522

300

AN960JD8

Washer

NAS1149DN832J

Purchased

No

110

Each

0.0000

D2463

Seal

Manufactured

No

110

f

569.9863

6.25

6.5789474

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

Location

Loc Qty

Loc Code

ST403

569.98628

72232

15.38

79478

0.43737

83542

54.16891

90297

500

D2942

Replacement Window

Manufactured

No

110

Each

3.0000

Location

Loc Qty

Loc Code

ST218

3

86492

3

DT8439

template

Manufactured

No

110

Each

0.0000

EG-778150-550-ROL

77819oz Glass 50"x125yd

2 Square Yards

Purchased

No

110

sf

1,722.5000

Location

Loc Qty

Loc Code

ST416

1722.5

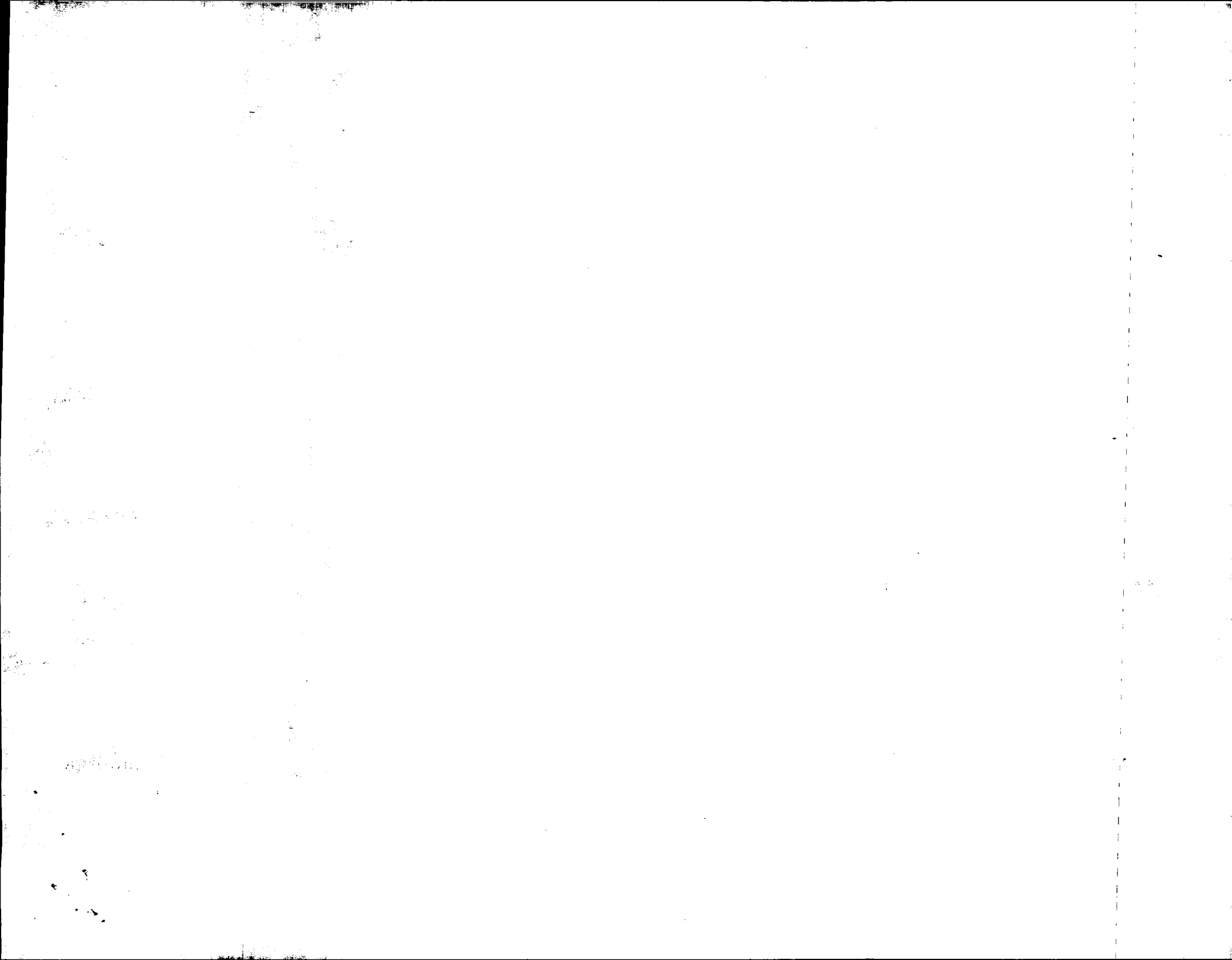
123239

1722.5

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Shop Packet Print

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Picklist Print

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Work Order ID: 93505

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 11/16/2012

Required Date: 11/16/2012

Start Qty: 1.00

Required Qty: 1.00

MS20470AD3-5

Rivet

Purchased

No

110

Each

3,408.0000

13

18

Location

Loc Qty

Loc Code

ST335

3408

104817

3030

9682

378

MS21042L08

Nut

Purchased

No

110

Each

797.0000

22

22

Location

Loc Qty

Loc Code

315

9

122452

9

ST315

500

122814

500

ST317

288

122141

288

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET